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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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PW
006843

D206-648-013BL
Job Sheet 186100



Part No: D206-648-013BL

Job Qty: 4 ea

Part Name: Ground Handling Wheel Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 05.09.23 New issue KJ/JLM IPP Rev:B 07-12-05 ECN 1080p DD verified by: IPP
REV:C 15.10.09 ADDED BL DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-1		DEC 04 2018
110	Packaging	4 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-2		DEC 04 2018
120	QC	4 pcs	12/14/18	12/14/18	0.00	0.00	QC4		DEC 04 2018
130	Packaging	4 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		DEC 04 2018
135	DC	4 pcs	12/14/18	12/14/18	0.00	0.00	DC		DEC 04 2018
140	QC21-FG	4 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DEC 04 2018
Part Op 130 - Identify and pack for shipping as per PPP D206-648-013									21 DEC 11 2018
Descriptions: 135 - Photocopy bluefile and create labels per PPP D206-648-013 CHG002									9-30 DEC 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	16 Ea (4 ea)	90-Start up Operation	5064011
D2652	Bushing	32 Ea (8 ea)	90-Start up Operation	5122721
D3414-041BL	Lug	8 Ea (2 ea)	90-Start up Operation	5177532
MS21043-3	Nut	16 Ea (4 ea)	90-Start up Operation	5109966
NAS1149C0363R	Washer	16 Ea (4 ea)	90-Start up Operation	5132015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C37A	16	87	0
	D2652	32	253	0
	D3414-041BL	8	1	0
	MS21043-3	16	906	0
	NAS1149C0363R	16	199	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																									
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Work Order Deviation				Disposition																																											
UART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaero.com Container No: S136788 Part: D206-648-013BL Job No: 186100 Serial No/Batch: S136788 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____		FAULT CATEGORY <table style="width:100%; border: none;"> <tr> <td style="width:15%;">☐ Pressure/Forced</td> <td style="width:15%;">☐ Temperature/Cure</td> <td style="width:15%;">☐ Power Loss/Surge</td> <td style="width:15%;">☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Set-up</td> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ Centre Not Concentric</td> <td>☐ BOM/Route</td> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave</td> <td>☐ Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Cuffs</td> <td>☐ Contamination</td> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ Countersink</td> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Heat Treat</td> <td>☐ Cut Too Short</td> <td>☐ Mislabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Wave/Twist in Tube</td> <td>☐ Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>						☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence
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